			$\mathbf{\Lambda}_{\mathbf{A}}$	
	DIPLOMA - COM	MMON ENTR	ANCE T	EST-2013
	COUR		T	JNDAY DATE: 30-JUNE-2013
CR	CERAMICS TECHNOLOGY			
MAXIMUM MARKS 180	TOTAL DURATION		MAXIN	MUM TIME FOR ANSWERING
	200 Minutes			180 Minutes
MENTION YOUR DIPLOMA CET NUMBER		QU	JESTION	BOOKLET DETAILS
		VERSION	CODE	SERIAL NUMBER
		A -4	4	108104

DOs:

- 1. Check whether the Diploma CET No. has been entered and shaded in the respective circles on the OMR answer
- 2. This question booklet is issued to you by the invigilator after the 2nd bell i.e., after 08.50 a.m.
- 3. The serial number of this question booklet should be entered on the OMR answer sheet.
- 4. The version code of this question booklet should be entered on the OMR answer sheet and the respective circles should also be shaded completely.
- 5. Compulsorily sign at the bottom portion of the OMR answer sheet in the space provided.
- 1. THE TIMING AND MARKS PRINTED ON THE OMR ANSWER SHEET SHOULD NOT BE DAMAGED /
- 2. The 3rd Bell rings at 9.00 a.m., till then;
 - Do not remove the seal / staple present on the right hand side of this question booklet.
 - Do not look inside this question booklet.
 - Do not start answering on the OMR answer sheet.

- 1. This question booklet contains 180 (items) questions and each question will have one statement and four answers. (Four different options / responses.)
- 2. After the 3rd Bell is rung at 9.00 a.m., remove the paper seal / polythene bag of this question booklet and check that this booklet does not have any unprinted or torn or missing pages or items etc., if so, get it replaced by a complete test booklet. Read each item and start answering on the OMR answer sheet.
- 3. During the subsequent 180 minutes:
 - Read each question (item) carefully.
 - Choose one correct answer from out of the four available responses (options / choices) given under each question / item. In case you feel that there is more than one correct response, mark the response which you consider the best. In any case, choose only one response for each item.
 - Completely darken / shade the relevant circle with a blue or black ink ballpoint pen against the question

Correct Method of shading the	ne circle	on th	e OMR	answe	er sheet is as shown below :
			3		

- 4. Use the space provided on each page of the question booklet for Rough Work. Do not use the OMR answer
- 5. After the last bell is rung at 12.00 Noon, stop marking on the OMR answer sheet and affix your left hand thumb impression on the OMR answer sheet as per the instructions.
- 6. Hand over the OMR answer sheet to the room invigilator as it is.
- 7. After separating the top sheet (KEA copy), the invigilator will return the bottom sheet replica (candidate's copy) to you to carry home for self-evaluation.
- 8. Preserve the replica of the OMR answer sheet for a minimum period of ONE year.

[P.T.O.

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PART-A

It consists of 1 – 40 questions.

1.	If x cot 45°	$\cos 60^{\circ}$	= sin 60°	tan 30°	then	the	value	of a	(is
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(1) $\sqrt{3}$

(2) $\sqrt{3}/2$

(3) 1/2

(4) 1

2. If
$$\tan x = 15/8$$
 and x is in the III quadrant then the value of $(2 \sin x - 3 \cos x) / (2 \cos x + 3 \sin x)$ is

(1) 61/6

(2) - 61/6

(3) - 6/61

(4) 6/61

3. The value of
$$\{[\sin{(2\pi-\theta)} + \cos{(-\theta)}]/[\tan{(-\theta)} + \cot{(2\pi+\theta)}]\} - \{[\sin{(\pi/2+\theta)} + \cos{(3\pi/2-\theta)}]/[\cot{(\pi+\theta)} + \tan{(2\pi-\theta)}]\}$$
 is

(1) 0

(2) - 1

(3) + 1

(4) - 2

4. If
$$\sin A = 5/13$$
 and $\sin B = 4/5$ then the value of $\cos (A - B)$ is

(1) 65/56

(2) 56/65

(3) 16/65

(4) - 16/65

5. On simplification the value of
$$(\cos^3 A - \cos 3 A) / \cos A + (\sin^3 A + \sin 3 A) / \sin A$$
 is

(1) 3

(2) 1

(3) 2

(4) 0

6.
$$d/dx \left(\sqrt{\sin^2 x} is\right)$$

(1) cos x

(2) sin 2x

 $(3) \cos^2 x$

(4) $\sqrt{\cos x/\sin x}$

- 7. $d/dx tan^{-1} \sqrt{(1-\cos 2x)/(1+\cos 2x)}$ is
 - (1) 1

(2) 0

(3) tan x

(4) cos x

- 8. If $y = \sin x^x$ then dy/dx is
 - (1) x log sin x
 - (2) cos xx
 - (3) $\sin x^x (x \cot x + \log \sin x)$
 - (4) $\cos x^x (x \tan x + \log \sec x)$
- 9. $d/dx \left(\sin h^{-1} x \right)$ is
 - (1) $1/\sqrt{1+x^2}$

(2) $1/\sqrt{1-x^2}$

(3) $1/\sqrt{x^2-1}$

- (4) $1/\sqrt{x^2+1}$
- 10. The equation to the normal to the curve $y = 5x^2 + 4x 11$ at the point (-1, 2) is
 - (1) x 6y + 11 = 0
 - (2) x + 6y 11 = 0
 - (3) 6x y + 11 = 0
 - (4) 6x + y 11 = 0
- 11. In solving the equations by Cramer's rule for 5x 3y = 1 and 2x 5y = -11, the value of x and y is
 - (1) (3, 2)

(2) (-3, -2)

(3) (2, 3)

(4) (-2, -3)

12. If
$$A = \begin{bmatrix} 2 & 0 & 0 \\ 1 & 2 & 0 \\ 1 & 1 & 2 \end{bmatrix}$$
 then A adj A is

(1) Diagonal

(2) Scalar

(3) Identity

- (4) Zero matrix
- 13. The minor of the element 6 in a matrix $A = \begin{bmatrix} 2 & -3 & 0 \\ 4 & 1 & 6 \\ 3 & 2 & 0 \end{bmatrix}$ is
 - (1) 10

(2) 11

(3) 12

- (4) 13
- 14. The characteristic equation of the matrix $A = \begin{bmatrix} 5 & -3 \\ 2 & 1 \end{bmatrix}$ is
 - (1) $\lambda^2 6\lambda + 11 = 0$

(2) $\lambda^2 - 6\lambda - 11 = 0$

(3) $\lambda^2 + 6\lambda + 11 = 0$

- $(4) \lambda^2 + 6\lambda = 0$
- 15. The fourth term in the expansion of $(\sqrt{3} + 2)^7$ is
 - (1) 2520

(2) - 2520

(3) 1/2520

- (4) 1/2520
- 16. The value of ($\sin 100^{\circ} + \sin 20^{\circ}$) / ($\cos 100^{\circ} + \cos 20^{\circ}$) is
 - (1) $\sqrt{3}/2$

(2) 1/2

(3) $\sqrt{3}$

- (4) 1
- 17. The value of $(\tan^{-1} 5/6 + \tan^{-1} 1/11)$ is
 - (1) 30°

(2) 60°

 $(3) 90^{\circ}$

(4) 45°



18. If the points (-3, K), (5, 7) and (-11, 1) are collinear, then the value of K is

(1) 4

(2) 3

(3) 2

(4) 1

19. The ratio of the line join of the points (2, 3) and (-5, 6) divided by y - axis is

(1) 5:2

(2) 2:5

(3) 3:2

(4) 2:3

20. Three vertices of a triangle are (-2, 3, 1), (-1, 4, 2) and (-6, 5, 2), then the centroid of the triangle is

(1) (-3, 4, 1)

(2) (0, 5/3, 1/3)

(3) (4, 3, 1)

(4) (-3, -4, -2)

21. The volume of a sphere is increasing at the rate of 4π c.c/sec, then the rate of increase of the radius is when the volume is 288 π cc

(1) 6 cm/sec

(2) 1/6 cm/sec

(3) 1/36 cm/sec

(4) 36 cm/sec

22. $\int \sin^2 x \, dx$ is

(1) $\cos x + c$

(2) $x/2 - (\sin 2x)/4 + c$

(3) $x/2 + (\cos 2x)/4 + c$

(4) $x/2 + (\sin 2x) / 4 + c$

23. $\int (3x^2 + x - 1)^6 (6x + 1) dx$ is

(1) $6(3x^2+x-1)^5+c$

(2) $(3x^2 + x - 1)^6 + c$

(3) $(3x^2 + x - 1)^7 / 7 + c$

(4) $(3x^2 + x - 1)^7 / 21 + c$

- 24. $\int \tan^{-1} x \, dx$ is
 - (1) $x \tan^{-1} x 1/2 \log (1 + x^2) + c$
 - (2) $x \tan^{-1} x + 1/2 \log (1 + x^2) + c$
 - (3) $\tan^{-1} x 1/2 \log (1 + x^2) + c$
 - (4) $\tan^{-1} x + 1/2 \log (1 + x^2) + c$
- 25. $\int_{0}^{\pi/2} \sin 3x \cos 2x \, dx$ is
 - (1) 3/5

(2) - 3/5

(3) 5/3

- (4) 5/3
- 26. The constant term in the expansion $(x^2 + 1/x)^{12}$ is
 - (1) 495

(2) 495

(3) 1/495

- (4) 945
- 27. The projection of vector (3, 1, 3) on vector (1, -2, 1) is
 - (1) $2\sqrt{6}/5$

(2) $-2\sqrt{6}/3$

(3) $2\sqrt{6}/3$

- (4) $-2\sqrt{6}/5$
- 28. If vector a = (1, 1, 1) and vector b = (2, 2, 1) then magnitude of vector $a \times b$ is
 - (1) $\sqrt{26}$

(2) $\sqrt{28}$

(3) $\sqrt{24}$

- (4) 1
- 29. The cosine of the angle between the vectors (3, -1, 1) and vector (1, 1, -1) is
 - (1) $1/\sqrt{11}$

(2) $-1/\sqrt{33}$

(3) 1/√33

(4) $-1/\sqrt{11}$



- 30. The value of $(\sec^6 x \tan^6 x)$ is
 - (1) $1 3 \sec^2 \times \tan^2 x$
 - (2) $1 + \tan^2 \times \sec^2 x$
 - (3) $1 + 3 \sec^2 \times \tan^2 x$
 - (4) $1 \tan^2 \times \sec^2 x$
- 31. The equation to the straight line passing through (3, 2) and perpendicular to the line 5x + 2y 3 = 0 is
 - (1) 2x 5y 4 = 0
 - (2) 2x 5y + 4 = 0
 - (3) 2x + 5y + 4 = 0
 - (4) 5x 2y + 4 = 0
- 32. The slope of a line passing through the points (-4, -5) and (2, 3) is
 - (1) 3/4

(2) - 3/4

(3) 4/3

- (4) 4/3
- 33. The acute angle between the lines 2x y + 3 = 0 and x 3y + 2 = 0 is
 - (1) 30°

(2) 60°

(3) 90°

- (4) 45°
- 34. The value of $\lim_{n\to\infty} [(3-n)(4-n)(2n-5)]/(4n^3-3)$
 - (1) 1/2

(2) 1/2

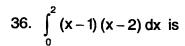
(3) 3/2

- (4) 3/2
- 35. The value of $\lim_{x\to -3} (x^4 81) / (x^3 + 27)$ is
 - (1) 3

(2) - 3

(3) 4

(4) - 4



(1) 2/3

(2) - 2/3

(3) 3/2

(4) - 3/2

37. The area bounded by the curve $y = 2x^2$, the x - axis and the ordinates at x = -1 and x = 2 is

- (1) 6 sq units
- (2) 3 sq units
- (3) 3 sq units
- (4) 6 sq units

38. The differential equation formed by eliminating a and b from $x + y = ae^{x} + be^{-x}$ is

- (1) $d^2y/dx^2 + y = 0$
- (2) $d^2y/dx^2 y = 0$
- (3) $d^2y/dx^2 x y = 0$
- (4) $d^2y/dx^2 + x y = 0$

39. The solution of the differential equation $\frac{dy}{dx} = \frac{1 + y^2}{1 + x^2}$ is

- (1) $\tan^{-1} y + \tan^{-1} x + c = 0$
- (2) $\log (1 + y^2) + \log (1 + x^2) + c = 0$
- (3) $tan^{-1} y tan^{-1} x + c = 0$
- (4) $\log (1 + y^2) \log (1 + x^2) + c = 0$

40. If $\begin{vmatrix} x+2 & 5 \\ 0 & x-2 \end{vmatrix} = 0$, then x =

(1) 1

(2) 2

(3) 3

(4) 0

PART-B

lt	consists	of	41	_	80	questions.
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It consists of 41 – 80 questions.				
41. A bullet of mass 0.01 kg is fired from the recoil velocity of rifle is	m a rifle of mass 20 kg with a speed of 10 m/s , then m/s.			
(1) -1	(2) -0.05			
(3) -200.01	(4) -0.005			
42. Final velocity of a body thrown do	wnwards is			
(1) Maximum	(2) Minimum			
(3) No change	(4) Zero			
43. A person throws a sand bag from	a boat at rest in a pond then boat moves			
(1) In the same direction				
(2) In the opposite direction				
(3) In a perpendicular direction				
(4) In circular direction				
44. Two equal forces at a point, the	square of their resultant is equal to three times the angle between the forces is equal to			
(1) 30°	(2) 45°			
(3) 60°	(4) 90°			
45. Equilibrant is a force				
(1) Which brings a body in equ	illibrium			
(2) Which moves the body alor	ng the resultant force			
(3) in zig-zag movement of the	body			
(4) Which moves the body in c	opposite direction to equilibrant force			
46. The best value of reverberation	time for speech listener			
(1) 0.5 to 1.5 s	(2) 0.15 to 0.5 s			
(3) 0.05 to 0.15 s	(4) 0.5 to 5 s			
SPACE FOR ROUGH WORK				

47. 3 strings of equal lengths but stretched with different tensions are made to vibrate, if their masses per unit length are in the ratio 3:2:1 and frequencies are same then the ratio of the tensions _____

(1) 1:2:3

(2) 2:3:1

(3) 1:3:2

(4) 3:2:1

48. Newton's formula for velocity of sound was corrected by

(1) Boyle

(2) Charles

(3) Laplace

(4) Hertz

49. Light waves are composed of both electric and magnetic field is proposed by

- (1) Newton's corpuscular theory
- (2) Huygen's wave theory
- (3) Maxwell's theory of light
- (4) Plank's theory

50. If 'a' and 'b' are the amplitudes of two interfering waves then for destructive interference the amplitude 'R' is

(1) R = ab

(2) R = a/b

(3) R = a - b

(4) R = a + b

51. Which of the following is dimensional physical quantity?

(1) pressure

- (2) strain
- (3) mechanical advantage
- (4) sp.gravity

52. The principle of vernier is

(1) n VSD = (n + 1) MSD

(2) (n-1) VSD = n MSD

(3) n MSD = (n-1) V SD

(4) (n-1) MSD = n VSD



- 53. A screw gauge has a pitch of $\frac{1}{2}$ rmm and 50 division on sleeve. The reading when the jaws touch is +5 division. While gripping a wire the reading is PSR = 3 PSD and HSR = 17, then the diameter of wire is
 - (1) 1.62 cm

(2) 0.162 cm

(3) 0.162 mm

(4) 16.2 mm

- 54. The extension of the material by itself without increase of load takes place
 - (1) within elastic limit
 - (2) beyond elastic limit
 - (3) beyond yield point
 - (4) at breaking point
- 55. If the strain in a wire is 0.1%, then the change in the length of the wire of length 5 m is
 - (1) 5×10^{-2} m

(2) 5×10^{-3} m

(3) 5×10^{-4} m

- (4) 5×10^{-3} cm
- 56. A force of 10 N acting on a body fixed at a point the distance from the fixed point to the line of force is 2 m. Then the moment of the force is ______N-m.
 - (1) 0.002

(2) 0.02

(3) 2

- (4) 20
- 57. By Lami's theorem, P Q R are three forces acting in equilibrium and angle between PR, PQ, QR, are α , β , γ respectively then which of the following is correct?

$$(1) \frac{P}{\sin\beta} = \frac{Q}{\sin\gamma} = \frac{R}{\sin\alpha}$$

(2)
$$\frac{P}{\sin \gamma} = \frac{Q}{\sin \alpha} = \frac{R}{\sin \beta}$$

(3)
$$\frac{P}{\sin\alpha} = \frac{Q}{\sin\beta} = \frac{R}{\sin\gamma}$$

$$(4) \frac{P}{\sin\alpha} = \frac{Q}{\sin\gamma} = \frac{R}{\sin\beta}$$

- 58. If the line of action of the force passes through the point of rotation, then the moment of force is
 - (1) Maximum

(2) Less than one

(3) Greater than one

(4) Zero



- 59. 1 Kilo calorie of heat is equal to _____ joule.
 - (1) 4.186

(2) 41.86

(3) 418.6

- (4) 4186
- 60. The correct relation between °F and K scale is
 - (1) 5K = 9(F 32)
 - (2) 9K = -5(F 32)
 - (3) $K = \frac{9}{5} (F 32) 273$
 - (4) $K = \frac{5}{9} (F 32) + 273$
- 61. Two coherent sources $2 \times 10^{-4}\,$ m apart are illuminated by the light of wave length 5000×10^{-10} m. The distance between the source and screen is 0.2m, then fringe width is
 - (1) 0.05×10^{-3} m
 - (2) 5×10^{-3} m
 - (3) 0.5×10^{-3} m
 - (4) 50×10^{-3} m
- 62. Resolving power of microscope is
 - (1) Equal to the resolution of the microscope
 - (2) Reciprocal to the resolution of the microscope
 - (3) Reciprocal to the focal length of the microscope
 - (4) Product of wave length and semi vertical angle
- 63. Which of the following phenomenon confirm that light is transverse wave?
 - (1) Diffraction
 - (2) Interference
 - (3) Refraction
 - (4) Polarization



- 64. In Field emission
 - (1) High positive voltage is used
 - (2) Secondary electrons are used
 - (3) High energy is used
 - (4) High radiations are used
- 65. Which of the following is not true?
 - (1) Photoelectric emission is an instantaneous process
 - (2) Photoelectric emission do not takes place below threshold frequency
 - (3) The K.E. of the photoelectron depends on the wavelength of incident radiation
 - (4) Number of photoelectrons emitted is directly proportional to the intensity
- 66. Poisson's ratio is the ratio of

(1)
$$\frac{Lateral\ strain}{Linear\ strain}$$

(2)
$$\frac{Linear\ strain}{Lateral\ strain}$$

67. The pressure at a depth of 100 m below the surface of water density 1000 kgm⁻³ is

(1)
$$98 \times 10^5 \,\text{Nm}^{-2}$$

(2)
$$9.8 \times 10^4 \,\mathrm{Nm^{-2}}$$

(3)
$$980 \times 10^4 \, \text{Nm}^{-2}$$

(4)
$$98 \times 10^4 \text{ Nm}^{-2}$$

- 68. When two capillary tube of different diameters are dropped vertically in a liquid, the height of the liquid is
 - (1) More in the tube of larger diameter
 - (2) More in the tube of smaller diameter
 - (3) Lesser in the tube of smaller diameter
 - (4) Same in both the tubes



69.	The property by virtue of which a lie layers is	quid opposes relative motion between its different
	(1) Viscosity	(2) Elasticity
	(3) Surface tension	(4) Inertia
70.	The maximum amount of force actir	ng for a short duration is known as
	(1) Momentum	(2) Inertia
	(3) Power	(4) Impulse
71.	Absolute zero is the temperature of theoretically zero.	of a gas at which, the of gas is
	(1) Mass	(2) Weight
	(3) Volume	(4) Density
72.	When the particle is in SHM having	g amplitude ' r ' ,then its velocity is
	(1) $v = \omega (r^2 - y^2)$	$(2) \ v = \omega \sqrt{r^2 - y^2}$
	$(3) v = r\omega^2$	(4)
73.	Ripples in water are the example fo	r
	(1) Transverse wave	
	(2) Longitudinal wave	
	(3) Sound wave	
	(4) Ultrasonic wave	
74.	The length of one ventral segment i	n stationary wave is equal to
	(1) Full wavelength of the wave	
	(2) Twice the wavelength of the w	ave
	(3) Half a wavelength of the wave	
	(4) Quarter a wavelength of the wa	ve



75.	A stretched string under a ten increased by 4 times, then the	sion T vibrates with a frequency f. When the tension is frequency becomes			
	(1) same	(2) doubled			
	(3) tripled	(4) zero			
76.	The appearance of additional	frequencies in scattered beam of light is known as			
	(1) Raman effect				
	(2) Coherent scattering				
	(3) Incoherent scattering				
	(4) Bipolar scattering				
77.	Two properties of LASER are				
	(1) Highly monochromatic an	nd extremely intense			
	(2) Highly chromatic and extr	remely fast			
	(3) Very high frequency and	extremely high wave length			
	(4) Very high power and extr	remely low amplitude			
78.	To form a galvanic cell				
	(1) difference in concentration	n of electrolyte is required			
	(2) difference in concentration	n of frequency is required			
	(3) difference in concentration	n of amplitude is required			
	(4) both (2) and (3)				
79.	pH value is not having its app	lication in			
	(1) determination of quality of	of soil			
	(2) determination of quality o	of textile dyes			
	(3) determination of quality of	of chemicals			
	(4) determination of quality of	of electron			
80.	. The prefix "mega" stands for				
	(1) 10 ³	(2) 10^{-3}			
	(3) 10 ⁻⁶	(4) 10 ⁶			
	SPACE FOR ROUGH WORK				



PART - C

It consists of 81-180 Questions:				
81. Gypsum is calcined to get P.O.P at (1) 110-160° C (3) 210-260° C	temperature. (2) 60-100° C (4) None of these			
82. Stone wave pipe are glazed by pro	ocess.			
(3) Brushing	(2) Vaporization(4) Both (1) and (2)			
83. Dewatering of clay mass is done in	equipment.			
(1) Screw press	(2) Filter press			
(3) Fly press	(4) Pug mill			
84. The colour of roofing tiles are brown because	9			
(1) It contains chromium silicate materials				
(2) It contains ferro silicate material				
(3) It contain grog material				
(4) It contain refractory material				
85. The wall tiles are shaped by				
(1) Costing	(2) Turning			
(3) Extrusion	(4) Pressing			
86. Tunnel roller hearth kiln is used for firing				
(1) Cement clinkers	(2) Wire cut bricks			
(3) Ceramic tiles	(4) Porcelain insulators			
SPACE FOR POLICH WORK				



1		
B 7 .	Which of the following refractory is used in t	he pre heating zone of rotary kiln?
	(1) Chrome magnesite brick	(2) Carbon bricks
	(3) Silica bricks	(4) Fire clay bricks
00	Tall oil is an example for	
00.		(2) Plasticizer
	(1) Preservative	(4) Foaming agent
	(3) Antifoaming agent	(4) 1 oaning age
89.	The flash point of water is	
	(1) 60° C	(2) 80° C
	(3) 100° C	(4) None
	mm	
90.	The role of a surfactant is	(a) Asta as a watting agent
	(1) Reduced the surface tension	(2) Acts as a wetting agent
	(3) Acts as an emulsifier	(4) All of above
91.	. Hollow mandrel made of	
	(1) Fire clay	(2) Ball clay
	(3) China clay	(4) None of these
92	. In a ordinary glass selenium produces	
	(1) Black color	(2) Pink color
	(3) Green color	(4) Red color
93	Consistency of <u>cement</u> phase is determined	ed by using apparatus.
	(1) Vicat needle	(2) Orsat
	(3) Autoclave	(4) Viscosity



94 character is noticed in co	ement when exposed to high humidity.	`
(1) False setting	(2) Setting	
(3) Hydration	(4) Dehydration	
95. When a hand is inserted into a ba	ag of cement it should give a fe	eling.
(1) Hard and Rough		.
(2) Dry and Hot		
(3) Soft and Cool		
(4) Pinching and Wet		
96. Ultimate analysis is used to deter	mine	
(1) Nitrogen	(2) Sulphur	
(3) Oxygen	(4) All of these	
97. Calorific value of diesel is		
(1) 11000 Kcal/Kg		
(2) 12000 Kcal/Kg		
(3) 12500 Kcal/Kg		
(4) 13200 Kcal/Kg		
98. Which of the following is a non-pe	troleum fuel ?	
(1) Biogas	(2) Petrol	
(3) Diesel	(4) Benzol	
99. Flash Point of Kerosene is		
(1) 30-40° C	(2) 38-72° C	
(3) 50-60° C	(4) 70-85° C	
SPACE FO	OR ROUGH WORK	

<i>7</i> 1 1			
100. P	yrometer is the device used to measure		
((1) Temperature	(2)	Pressure
((3) Viscosity	(4)	Flow rate
101. V	Vhich one of the following formula is used to	find	critical speed of the mill ?
((1) 54.18/r	(2)	54.9/r
I	(3) 55.20/r	(4)	55.30/r
102. 7	The iron particles are removed by		
	(1) Forth floatation	(2)	Filter press
	(3) Magnetic separator	(4)	Gravity screening
103. I	By pugging the plastic mass in de-airing pug	mil	can be improved.
	(1) Plasticity) Green density
	(3) Green strength	(4) All
104.	In jiggering the inner face of the article is sha	pec	i by
	(1) Plaster mould		
	(2) Profile tool		
	(3) Both (1) and (2)		
	(4) None of these		
105.	In isostatic pressing		
	(1) Higher pressure can be achieved		
	(2) High dimensional accuracy can be produced	duce	∍d
	(3) Uniform green density can be achieved	Ì	
	(4) All of the above		
	SPACE FOR ROUG	iH V	VORK

- 112. A mineral is said to show _____ habit when it is developed more lines along vertically direction and less along horizontal direction resulting in the production of a habit.
 - (1) Granular

(2) Lamellae

(3) Columnar habit

(4) None of these



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113. The general appearance of mineral in refle	ected surface is called
(1) Colour	(2) Luster
(3) Diaphanity	(4) Habit
114. The most common example of tetragonal	system crystals are
(1) Regular prism	(2) Pyramids
(3) Irregular prism	(4) (1) and (2) only
115 cleavage occurs in three direction calcite.	ons at right angles to each other examples
(1) Cubical	(2) Octahedral
(3) Rhombohedral	(4) Prismatic
116. The drying shrinkage is least in	
(1) Extruded wares	(2) Casted wares
(3) Dry pressed wares	(4) Semi dry pressed wares
117. Terracotta means	
(1) Baked earth	(2) Green wares
(3) Clay wares	(4) None of these
118. The main raw material in the manufactur	ring of crude fused alumina is
(1) Raw bauxite	(2) Calcined bauxite
(3) Anhydrous bauxite	(4) Kaolin
119 materials are mixed with fire o	clay to produce insulation refractory brick.
(1) Opening	(2) Saw dust and organic
(3) Calcined	(4) Fluxing
SPACE FOR RO	OUGH WORK



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	(3)	Fe ₂ O ₃		(4)	None of these	
	(1)	CaSO ₄		(2)	CaCO ₃	
126.	The	most harmful cons	tituents in cement is			
	(3)	Weaker		(4)	None	
	• •	Less denser		(2)	More denser	
125.	Glas	sses high in lime ar	re			
	(3)	Oaso ₄		(4)	1 630 ₄	
		CaSO ₄		• •	FeSO ₄	
· Au-T·		NaCl	o can potor :	(2)	NaNO ₃	
124	Whi	ch is known as Chi	le salt neter ?			
	(1)	4.5%	(2) 7.8%	(3)	10-15%	(4) 20-25%
123.	The	articles in leather o	lry state have r	nois	sture.	
	(3)	Robot costing		(4)	Gel costing	
	• •	Slip costing			Tape costing	
		supporting surfac	e is known as			
122.		-	a film of controlled thick	knes	ss when slurry flows	under a blade
	(3)	Metallurgy		(4)	Geology	
	(1)	Rheology		(2)	Petrology	
121.	The	study of flow behav	viors of a material to ap	plie	d stress or strain is	known as
	(3)	Carmen wate		(4)	Stolleware	
	- •	Earthen ware			Stoneware	
		Majolica	•	(2)	Terracotta	
120.	. The following wares bricks, roofing tiles, hollow blocks and wire cut bricks are products under				s are products	



127. Fineness of cement can be determined by				
(1) Seive test	(2) Consistency test			
(3) Autoclave test	(4) Ball milling			
128. Cement should be free from				
(1) Hard lumps	(2) Iron particles			
(3) Ash particles	(4) None of these			
129. Soundness of cement is detected by				
(1) PCE Apparatus	(2) RUL Apparatus			
(3) Le Chataliers Apparatus	(4) None of these			
and the second s	ila ia			
130. The burning temperature in rotary cement ki				
(1) 1300 – 1325° C	(2) 1350 – 1375° C			
(3) 1400 – 1425° C	(4) 1275 – 1300° C			
131 is an example for acidic oxide group.				
(1) PbO	(2) SiO ₂			
(3) Al ₂ O ₃	(4) MnO ₂			
132. Though there is a slide difference in shrinkages between engobe and earthen ware body. Engobe forms firm bonding because of its				
(1) Strength and plasticity	(2) Purity and finish			
(3) Firing temperature	(4) Chemical nature			
133. Which oxides in glaze composition creates	opacity?			
(1) Zinc oxide and calcium oxide	(2) Zirconium and tin oxide			
(3) Talc and barium carbonate	(4) Lead oxide and boric oxide			



134.	Chemical formula of cryolite is				
	(1) Na ₂ O Al ₂ O ₃ F ₆	(2) Na ₃ O Al ₂ O ₃ F ₆			
	(3) Na ₂ AIF ₆	(4) Na ₃ AIF ₆			
135.	The essential differences between a glaze a	and a engobe is			
	(1) More glossy phase in glaze				
	(2) Less glossy phase is glaze				
	(3) Equal glossy phase in both				
	(4) More glossy phase in engobe				
136.	Tape casting is used to fabricate electronic s	ubstrates of			
	(1) 0.01-1mm	<u> </u>			
	(2) 1-2 mm				
	(3) 0.15-2 mm				
	(4) 5 mm-10 mm				
137.	drying is used in the processing of drying products.	temperature sensitive and more rapid			
	(1) Spary drying	(2) Microwave drying			
	(3) Tuned drying	(4) Rotary drying			
138.	Penitrometer is used to check				
	(1) Porosity	(2) Water absorption			
	(3) Packing density	(4) Thickness			
139	is the hardness of corundum.				
	(1) 9	(2) 9.3			
	(3) 9.5	(4) 9.2			
SPACE FOR ROUGH WORK					



140. Low tension insulation are used upto	volts.
(1) 11000	(2) 50000
(3) 440	(4) 600
141. Bentomite is derived from	
(1) Wood ash	(2) Bone ash
(3) Volcanic ash	(4) Saw dust
142. The mechanism of Thixotrophy has been	investigated by
(1) Willaman	(2) Hofmann
(3) Robert	(4) Woodward
143. Alpha SiC adopts	
(1) Diagonal crystal structure	(2) Trigonal crystal structure
(3) Tetragonal crystal structure	(4) Hexagonal crystal structure
144. The density of Tungsten carbide is	
(1) 15.8 g/cm ³	(2) 14.5 g/cm ³
(3) 12.5 g/cm ³	(4) 10 g/cm ³
145. Dolomite is a double carbonate of	
(1) Calcium and magnesium	(2) Calcium and sodium
(3) Magnesium and barium	(4) None
146. Specific gravity of magnesite is	
(1) 2.9-3.0	(2) 2.5-2.8
(3) 3.5-4.0	(4) 1.8-1.9



147.	Hardness of calcite on Mho's scale is		
	(1) 1	(2)	2
	(3) 3	(4)	4
148.	The word Ceramics comes from Greek word		
	(1) Keramik	(2)	Ceramos
	(3) Keramos	(4)	None of these
149.	Ceramics wares are used for dinning because	е	
	(1) Hygienic	(2)	Strong
	(3) Easily cleanable	(4)	All the above
150.	Chemical formula of P.O.P is		
	(1) CaSO ₄ .2H ₂ O	(2)	CaSO ₄ ½ H ₂ O
	(3) CaSO ₄ .H ₂ O	(4)	CaSO ₄
151.	Pyrometer tubes are shaped by		
	(1) Pressing	(2)	Extrusion
	(3) Isostatic pressing	(4)	Jigger and Jolly
152.	Spark plugs are fired in		
	(1) Muffle furnace	(2)	Up-draught kiln
	(3) Tunnel kiln	(4)	Down-draught kiln
153.	Following are the common impurities in calcir	ned l	bauxite
	(1) Titanium, Silica, Iron oxide	(2)	Magnesia, Potash, Iron oxide
	(3) Lime, Soda, Iron oxide	(4)	None of these
	SPACE FOR POLICE	WO	NDV

154 refractories mix are used in the construction of glass tank furnace. (1) Alumina (2) Fire clay (3) Chrome magnesite (4) Silica	
(3) Chrome magnesite (4) Silica	
(5) Official magnesia	
155. Table molded bricks are fired at	
(1) 800-900° C (2) 1000-1050° C	
(3) 1050-1100° C (4) 1100-1150° C	
156. Addition of alumina is helpful in controlling	
(1) Vitrification (2) Densification	
(3) Variation (4) None	
157. Which is considered as crown of flint glass?	
(1) CaO (2) BaO	
(3) PbO (4) Na ₂ O	
158. Terms for float glass should have	
(1) 3 feet depth (2) 5 feet depth	
(3) 6 feet depth (4) 7 feet depth	
159. Which of the following increases viscosity of glass?	
(1) Silica (2) Alumina	
(3) Calcium (4) Barium	
160. Convection current helps in making	
(1) Homogeneous glass (2) Non homogeneous glass	
(3) Hard glass (4) None of these	

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161. The first cement factory was started	at Tamilnadu in the year	
(1) 1904	(2) 1804	
(3) 1825	(4) 1947	
162. Chemical formula dicalcium silicate	is	
(1) 2CaO.SiO ₂	(2) 3CaO.SiO ₂	
(3) 2CaO.Al ₂ O ₃	(4) None of these	
163. A good fuel should have		
(1) Low ignition temperature	(2) Medium ignition temperature	
(3) Moderate ignition temperature	(4) None of these	
164. Calorific value of lignite is		
(1) 6500 - 7100 Kcal/Kg	(2) 6700 - 7800 Kcal/Kg	
(3) 4500 - 5500 Kcal/Kg	(4) 3000 – 6000 Kcal/Kg	
165. Coal when stored in air is liable to		
(1) Reduction	(2) Surface Oxidation	
(3) Sulphonation	(4) None of these	
166. Opening material are added in glaze t	o make the glaze	
(1) Open	(2) Close	
(3) Vitreous	(4) White	
67. Painting method of glaze coating appli	ication is adopted for	
(1) Thin walled hallow wares	(2) Solid wares	
(3) Heavy wares	(4) Wares to be decorated	
SPACE FOR E	ROUGH WORK	

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168.	Firing range of soft pa	aste porcelain is	age of the same	
	(1) 1160-1260° C		(2) 1250-1300)° C
	(3) 1300-1350° C		(4) 1350-1400)° C
169.	It has been found out clay and 20-50 parts	that 100 parts of felds of quartz at	par will dissolve co ^o C.	mpletely 20-30 parts of
	(1) 1200	(2) 1250	(3) 1300	(4) 1400
170	. Yellow color enamel	is best made by addi	ng 1 to 3% of	
	(1) Copper oxide		(2) Iron oxide	
	(3) Zinc oxide		(4) Uranium (oxide
171	. Which pressing mad	chine is used for fabric	cating hard anisotro	opic ferrite?
	(1) Fly press		(2) Friction p	ress
	(3) Isostatic press		(4) HPA-100	Dorset press
172	2. The device which h	olds charges in them	is known as	
	(1) Piezoelectric		(2) Capacito	r
	(3) Magnet		(4) None	
17	3. For deleting temper	rature variations	sensor is used	d.
	(1) Knock		(2) Time	
	(3) Gas		(4) Thermo	
17	4. Specific gravity of o	dental porcelain is		
	(1) 2.8		(2) 3.0	
	(3) 2.4		(4) 1.5	
		SPACE FOR RO	OUGH WORK	



	-31-		C		
175.	Zirconia is used				
	(1) As an opacefier	(2) As an abrasive			
	(3) As a refractory material	(4) All			
176.	Feldspar is commonly used as				
	(1) Flux	(2) Oxidizing agent			
	(3) Reducing agent	(4) Colouming agent			
177.	Borides shows				
	(1) Low conductivity at all temperature				
	(2) High conductivity at all temperature				
	(3) Medium conductivity at all temperature				
	(4) Do not conduct at all temperature				
178.	Stoneware clay shows				
	(1) Low shrinkage	(2) High shrinkage			
	(3) Do not shrink	(4) None			
179.	Ball vitrify at °C.				
	(1) 1320	(2) 1330			
	(3) 1350	(4) 1430			
80.	Physical geology is a branch which deals wit	th the study of			
	(1) Changes in earth surface				
	(2) Structures that form in rocks				
	(3) Crystals				
	(4) Minerals				

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